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# **Pumps and Directional Control Valves Section Overview**

Power Source	Pump Types	Maximum Reservoir Capacity (litres)	Max. Flow at Rated Pressure (I/min)	Max. Power Consump- tion	Series	Pa
	Lightweight Hand Pumps	2,5	2,50	-	Р	1
	Exclusively from Enerpac		(cm³/stroke)			
	Steel Hand Pumps	7,4	4,75	-	Ρ	
=	Low Pressure Hand Pumps	3,3	9,50		Р	
Manual	Multifluid Hand Pumps	-	21,8	_	MP	
lar	Pumping Fluids up to 1000 bar		(cm³/stroke)			The second
2	Foot Pump	0,5	2,47	_	Р	(Trans
	For Hands Free Operation		(cm³/stroke)			2 Contraction
	Ultra-High Pressure Hand Pumps	1,0	2,49	_	Р	1
	Pressure up to 2800 bar	, -	(cm³/stroke)		11	-
	Battery Powered Hydraulic Pumps	3,8	0,25	0,37	BP	11 (S
	Cordless Hydraulic Power	- , -	_, _	(kW)		4
	Economy Series	3,8	0,32	0,37	PU	
~	Compact and Portable	- , -		(kW)		
tric	Submerged Series	5,5	0,27	0,37	PE	
Electric	Powerful and Low-Noise	-,-	-,	(kW)		S
Ш	Z-Class Pumps, Portable ZU-Series	40	1,0	1,25 (kW)	ZU	
	Z-Class Pumps, Heavy-Duty ZE-Series	40	2,73	5,60 (kW)		
	8000 and 9000-Series	80	8,0	9,50	PP	1000
	High Flow and Split Flow Pumps		-,-	(kW)		
	XA-Series Pumps, with XVARI® Technology	2,0	0,25	991	ХА	0
	For Productivity and Ergonomics	_,-	-,	(l/min)		PP-
	Turbo II Air Hydraulic Pumps	5,0	0,16	340	PAT	to a
	Compact Air Over Hydraulic	-,-	-,	(l/min)		
L	Air Hydraulic Pumps	1,3	0,13	255 (l/min)	PA	8
Air	Single and Twin-Air Motor	8,0	0,15	510 (l/min)		2
	Z-Class Air Hydraulic Pumps	40,0	1,31	2840	ZA	2
	Modular Air Pumps	,-	-,	(l/min)		1
	ATP-Series Air Pump	3,8	0,07	590	ATP	
	High Pressure Air Pump up to 1500 bar	- , -		(l/min)		
d)	Atlas PGM-Series	8,0	0,66	2,2	PGM	1
line	Small and Lightweight			(kW)		
Gasoline	Z-Class Gasoline Hydraulic Pumps	40,0	1,64	<b>4,8</b> (kW)	ZG5	(100-1)
Ğ	Gas Powered High Flow Pumps	40,0	3,30	9,7 (kW)		A A
Dire	ctional Control Valves	- ,-	-,	- , ()	VM, VC	
Dire					VE	



# **P-Series, Lightweight Hand Pumps**

Shown from top to bottom: P-802, P-842, P-202, P-142



- Lightweight and compact design
- Durable glass-filled nylon reservoir and nylon encapsulated aluminium pump base for maximum corrosion resistance
- Two-speed operation reduces handle strokes by • as much as 78% over single speed pumps
- Lower handle effort to minimize operator fatigue
- Integral 4-way valve on P-842 for operation of double-• acting cylinders
- Handle lock and lightweight construction for easy carrying
- Large oil capacities to power a wide range of cylinders • or tools
- Non-conductive fiberglass handle for operator safety
- Internal pressure relief valve for overload protection.
- Cylinder-pump set SCR-254H used to support the construction while monitoring pressure and load with the gauge.

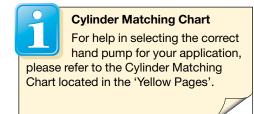


Pump Type	Usable Oil Capacity	Model Number		<b>e Rating**</b> ar)	Oil Displa per S	troke	Max. Handle Effort
	(cm³)		1 <sup>st</sup> stage	1 <sup>st</sup> stage 2 <sup>nd</sup> stage		2 <sup>nd</sup> stage	(kg)
Single-	327	P-141	-	700	-	0,90	32,7
Speed	901	P-391	-	700	-	2,47	38,6
	327	P-142*	13	700	3,62	0,90	35,4
_	901	P-202	13	700	3,62	0,90	28,6
Two- Speed	901	P-392*	13	700	11,26	2,47	42,2
opecu	2540	P-802	27	700	39,33	2,47	43,1
	2540	P-842	27	700	39,33	2,47	43,1

Available as set, see note on next page. \*\*

Contact Enerpac for applications where operating pressure is less than 10% of pressure rating.

### **Exclusively from Enerpac**





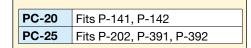
### **Speed Chart**

To determine how a specific pump will operate your cylinder, see the Pump-Cylinder Speed Chart in the 'Yellow Pages'.



#### Tank Kits:

When a return-to-tank port is required, the Tank Kits provide a 7/16"-20 UN port at the rear of the reservoir.





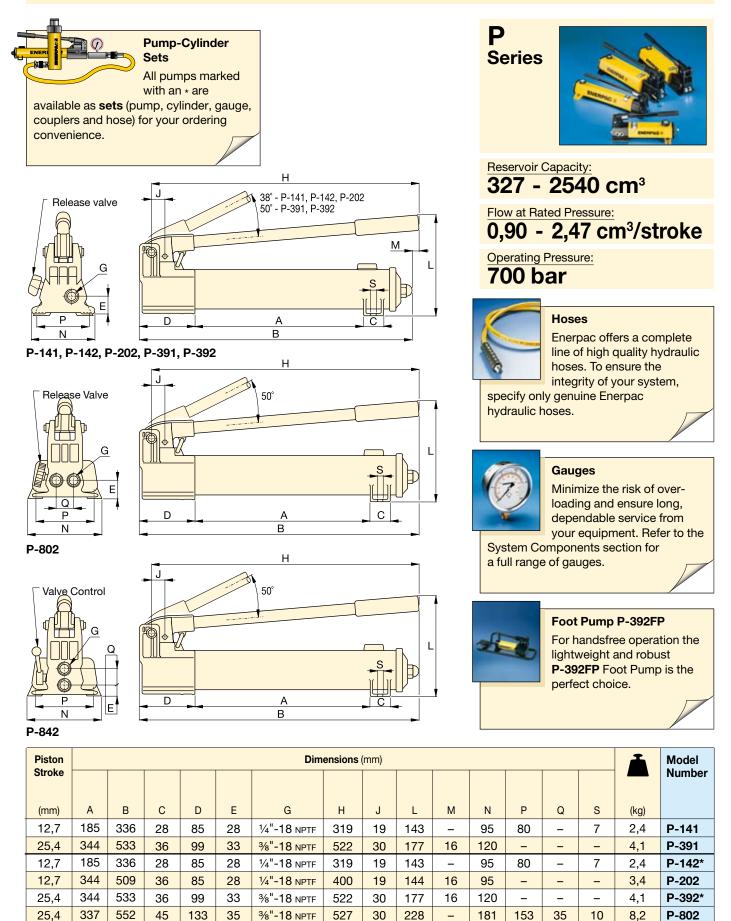
#### High Temperature and **Corrosion Resistant** Hand Pumps

The **P-142** and **P-392** hand pumps are available with

Viton<sup>®</sup> seals, stainless steel pistons and anodized aluminium reservoir for use in extreme environments.

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# **Lightweight Hand Pumps**



25,4

337

552

45

20

133

3⁄8**"-18** NPTF

527

30

228

181

153

\_



36

10

10,0

P-842

# **P-Series, Steel Hand Pumps**

Shown from top to bottom: P-462, P-84, P-801, P-77, P-80, P-39



- Two-speed operation for reduced operator fatigue (except P-39)
- 4-way valving on the P-84 and P-464 for operation of double-acting cylinders
- External load release valve on remaining models for single-acting cylinder operation
- · Internal pressure relief valve for overload protection
- Large oil capacity to power a wide range of cylinders or tools.

# The Solution for Tough Jobs



#### **Two Speed Pumps**

Recommended for applications where cylinder plunger must advance rapidly to load contact, and applications where greater oil capacities are required, such as multiple cylinder hook-ups.



#### Foot Pump Conversion Kits

Convert your P-39 to foot power with the **PC-10** Kit. Includes instructions for easy conversion.



#### Gauges

Minimize the risk of overloading and ensure long, dependable service from your equipment. Refer to the

System Components section for a full range of gauges.



### 4-Way Control Valve

P-84 and P-464 feature a manual 4-way control valve, designed for use with one double-acting or two

single-acting cylinders. For system set-up information:

 OA		
n fr	n	
 X		7

▼ In the absence of a power supply, the P-80 Hand

Pump offers a powerful solution.

Pump Type	Usable Oil Capacity	Model Number	Pressure Rating**		Oil Displ per S	Max. Handle Effort	
			(b	ar)	(CI	m³)	
	(cm³)		1 <sup>st</sup> stage	2 <sup>nd</sup> stage	1 <sup>st</sup> stage	2 <sup>nd</sup> stage	(kg)
Single	655	P-39	-	700	-	2,62	50
	770	P-77	14	700	16,00	2,41	43
	2200	P-80*	25	700	16,22	2,46	47
Two-	4080	P-801	25	700	16,22	2,46	47
Speed	2200	P-84	25	700	16,22	2,46	47
	7423	P-462	14	700	126,20	4,75	49
	7423	P-464	14	700	126,20	4,75	49

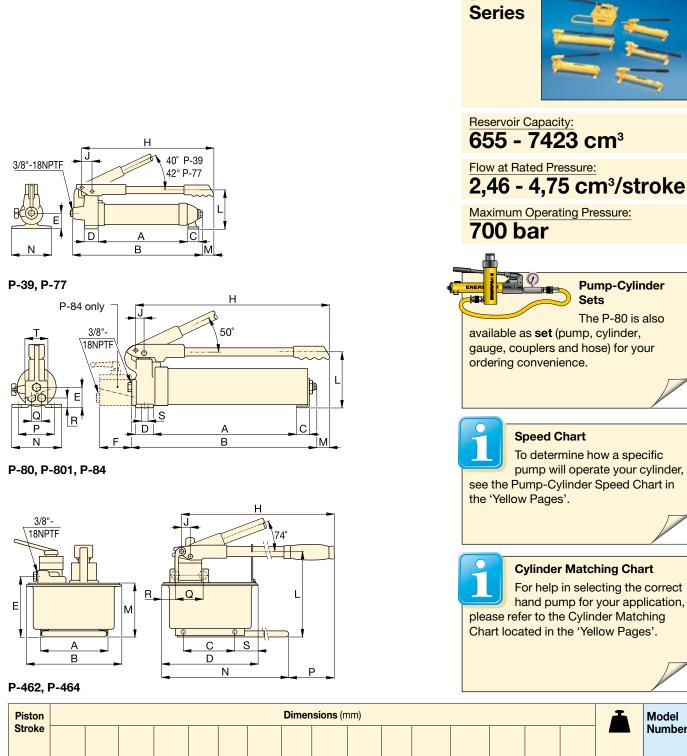
\* Available as a set, see note on next page.

Contact Enerpac for applications where operating pressure is less than 10% of pressure rating.



### **Steel Hand Pumps**

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Stroke																	_	Number
(mm)	A	В	С	D	E	F	н	J		м	N	Р	Q	R	S	т	(kg)	
			-		_				119				Q		0	•		D 00
20,6	393	520	33	38	32	-	464	30	119	65	133	_	-	-	_	_	5,9	P-39
25,4	418	525	33	40	52	-	560	34	115	50	120	-	_	-	-	-	6,8	P-77
25,4	425	539	25	44	54	-	527	29	174	19	146	121	-	21	8	67	10,9	P-80*
25,4	659	782	25	44	54	-	772	29	174	-	146	121	-	21	8	67	14,1	P-801
25,4	425	539	25	44	-	64	527	29	174	19	146	121	38	43	8	67	13,2	P-84
38,1	210	308	163	320	195	-	671	25	270	175	650	92	-	-	80	-	27,7	P-462
38,1	210	308	163	320	195	-	671	25	270	175	650	92	89	68	80	-	27,7	P-464



Model

# **P-Series, Low Pressure Hand Pumps**

Shown from left to right: **P-25, P-51, P-18** 



#### P-25 and P-50 pump oil in both forward and reverse handle movement improving overall efficiency, ideal when mounting space is restricted

- External load-release valve
- Internal pressure-relief valve for overload protection
- P-51 can be operated in horizontal and vertical position with pump head and oil outlet facing downwards.

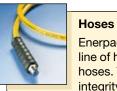
### When Less Than 700 Bar is All You Need



### Gauges

Minimize the risk of overloading and ensure long, dependable service from your equipment. Refer to the

System Components section for a full range of gauges.



#### Enerpac offers a complete line of high quality hydraulic hoses. To ensure the integrity of your system,

specify only genuine Enerpac hydraulic hoses.

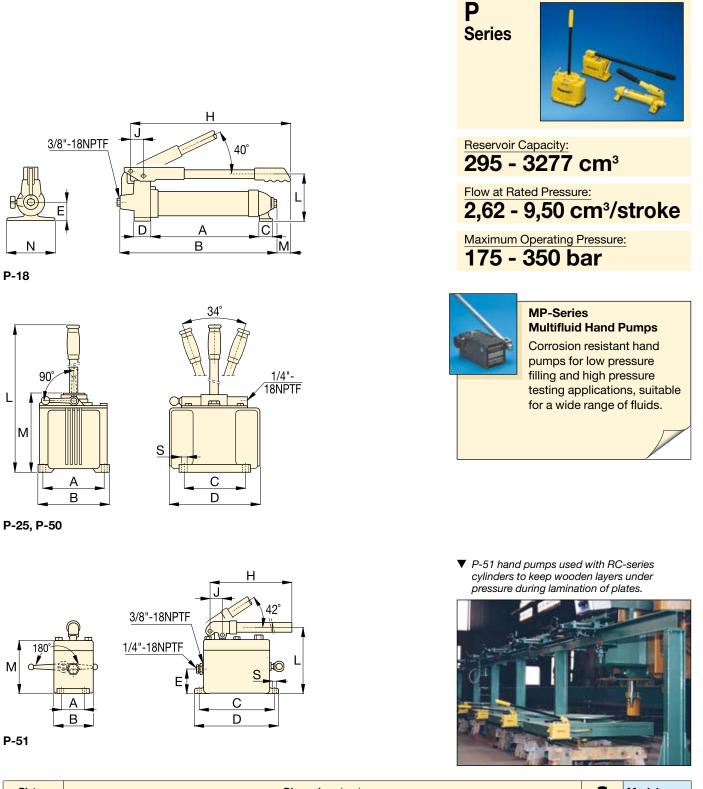
 P-18 hand pump used for locking the rotating table for marble polishing.



Pump Type	Usable Oil Capacity (cm³)	Model Number	Pressure Rating (bar)	Oil Displacement per Stroke (cm <sup>3</sup> )	Max. Handle Effort (kg)
	295	P-18	200	2,62	26
Single-	3277	P-25	175	9,50	27
Speed	3277	P-50	350	4,75	27
	819	P-51	200	4,10	27



### **Low Pressure Hand Pumps**



Piston Stroke	Dimensions (mm)										à	Model Number	
(mm)	А	В	С	D	E	н	J	L	М	N	S	(kg)	
20,6	210	327	33	38	48	216	30	111	13	133	-	5,0	P-18
38,1	152	173	152	240	_	-	-	684	200	_	10	16,3	P-25
38,1	152	173	152	240	-	-	-	684	200	_	10	16,8	P-50
25,4	52	92	181	200	57	610	29	160	129	-	9	5,4	P-51



# **MP-Series, Multifluid Hand Pumps**

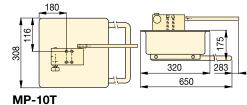
Shown: MP-110



- Unbeatable corrosion resistance
- Standard supplied with Nitrile seals can be used for a • wide range of fluids such as demineralised water, oil/water emulsions, waterglycols, mineral oils
- Two speed pumps up to 1000 bar pressure •
- Buna Nitrile seals can be exchanged with optional • EPDM seal for use with Skydrol or brake fluids
- Impregnated aluminium anodized pump housing with • stainless steel internal pumping components
- Externally adjustable pressure relief valve •
- 1/4" NPTF gauge port.

MP-Series pumps are ideal for testing and filling applications.





Pump Type	Usable Oil Capacity <sup>1)</sup>	Model Number	Rat	<b>sure</b> ti <b>ng</b> ar)	per S	<b>acement</b> troke n³)	Max. Handle Effort	Piston Stroke	
	(cm³)		1st stage	2nd stage	1st stage	2nd stage	(kg)	(mm)	(kg)
	*	MP-110	35	110	52,6	21,8	45	26,5	6,6
Two	*	MP-350	35	350	52,6	7,8	45	26,5	6,6
Speed	*	MP-700	35	700	52,6	3,1	45	26,5	6,6
	*	MP-1000	35	1000	52,6	2,2	45	26,5	6,6

Note: MP-Pump includes 1,5 mm thick gasket for reservoir mounting. MP-Series pumps requires the use of an external reservoir.

### MP Series

Flow at Rated Pressure: 2,2 - 21,8 cm<sup>3</sup>/stroke

Maximum Operating Pressure: 110 - 1000 bar

#### **Multifluid Pump Applications**

Filling and testing of aircraft systems as shock absorbers

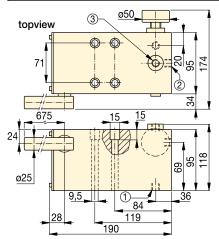
- Testing of aircraft systems using Skydrol fluid
- Testing of pressure vessels
- Operation of single-acting hydraulic tools and cylinders.



### **Optional Reservoir Kit**

Includes 10 litres tank with skid frame, top plate

with reservoir seal, suction pipe and mounting bolts. Useable oil capacity is 7,4 litres. For use for mineral oil applications only. Order model number: MP-10T.



#### MP-110, 350, 700, 1000

1 Suction / Tank return port 3/8"-18 NPTF

(2) Pressure port 3/8"-18 NPTF (3)

Gauge port 1/4"-18 NPTF

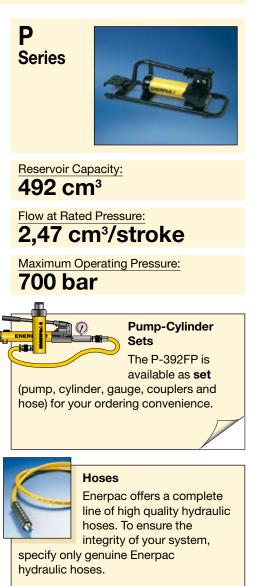


# Lightweight Hydraulic Foot Pump

Shown: P-392FP



- Robust, durable and compact
  - Steel frame for maximum stability
  - Steel pumping handle
  - Aluminium reservoir
- Foot pedal lock and lightweight construction for easy carrying
- Two-speed operation reduces foot pedal strokes
- Large foot-pad release valve for controlling load descent
- Internal pressure relief valve for overload protection.

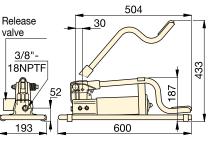


 P-392FP offers the advantage of hands free operation to handle and control the tool or cylinder.





Available as set, see note on this page.



Usable Oil Capacity	Model Number		s <b>ure</b> ti <b>ng</b> ar)	Oil Displacement per Stroke (cm <sup>3</sup> )		Max. Handle Effort	Piston Stroke	Ă
(cm³)		1st 2nd stage stage		1st stage	2nd stage	(kg)	(mm)	(kg)
492	P-392FP *	15	700	11,26	2,47	42	25,4	7,0

### P, 11-Series, Ultra-High Pressure Hand Pumps

▼ Shown from left to right: 11-100, P-2282



- Two-speed operation on the P-2282 allows for faster fill operation, reducing cycle times for many testing applications
- 303 Stainless steel construction on the 11-100 and 11-400 models enable use with many different fluids, such as distilled water, diesters, silicones, soluble oils and petroleum
- · Large release knob for improved control of pressure release
- Outlet ports are 3/4"-16 cone for 2800 bar rating
- Ultra-high pressure fittings feature all stainless steel construction except adaptor 41-366 which features nickel plated carbon steel construction.

# Ultra-High Pressure up to 2800 bar



#### 2-Way Shut-Off Valve Model Nr. 72-750

For 2800 bar applications requiring a shut-off valve or gauge snubber.

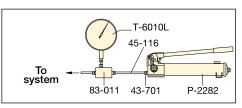
Made of 318 Stainless Steel and utilizing .38 inch cone fittings, it is the perfect selection for use with your ultra-high pressure hand pump.



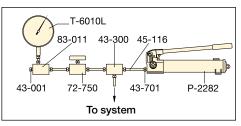
#### Test System Gauges

Ideal for monitoring pressure in your hydraulic circuit. Test System Gauges, such as the **T6010L**, are available

with cone threads or NPTF threads and a variety of pressure ranges.



#### ▲ Typical Test System



▲ Test System with Gauge and Snubber

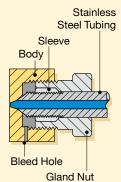
Pump Type	Usable Oil Capacity	Model Number	Pressure Rating* (bar)		Oil Displ per S (cr		Max. Handle Effort
			1 <sup>st</sup>	2 <sup>nd</sup>	1 <sup>st</sup>	2 <sup>nd</sup>	
	(cm³)		stage	stage	stage	stage	(kg)
Two-Speed	983	P-2282	13	2800	16,22	0,61	48,1
Single-Speed	737	11-100	-	700	-	2,49	54,4
Siligie-Speed	737	11-400	-	2800	-	0,62	54,4

Contact Enerpac for applications where operating pressure is less than 10% of pressure rating.



#### Cone Seal

Stainless Steel High Pressure fittings seal on a 'cone' surface and do not require pipe sealer. The Gland Nut holds the sleeve and tubing tight against the cone surface to provide a 2800 bar seal.



### **Ultra-High Pressure Hand Pumps**

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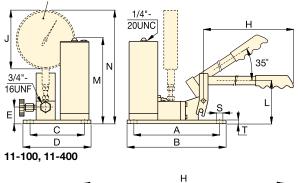
Descriptio			Model Nr.
	2	2800 bar	
Gland Nut Plug		.38" cone	43-001
Elbow	N. N.	.38" cone	43-200
Тее	No.	.38" cone	43-300
Gauge Tee	ER	.38" cone side/ .25" cone gauge port	43-301
Gauge Adaptor	A	.38" cone side/ .25" cone gauge port	83-011
Coupling	1	.38" cone	43-400
Cross	1	.38" cone	43-600
Gland Nut with Sleeve	-	.38" cone	43-701
Tubing		100 mm tube, O.D38" * 200 mm tube, O.D38" * 300 mm tube, O.D38" *	45-116 45-126 45-136
	7	00 bar only	
Adaptor	E L	.38" F cone to 1/4" M NPTF	41-146
	-	.38" F cone to %" M NPTF	41-166
Adaptor	and a	.38" F cone to ¼" F NPTF	41-246
	T	.38" F cone to %" F NPTF	41-266
Adaptor	P	.38" M cone to %" F NPTF	41-366

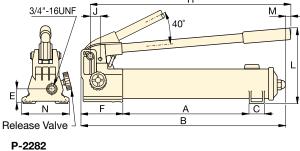
▼ Optional Ultra-High Pressure Fittings and Tubings

Note: .25" cone fittings use <sup>9</sup>/<sub>16</sub>"-18 threads, <sup>%</sup>/<sub>8</sub>" cone fittings use <sup>3</sup>/<sub>4</sub>"-16 threads. \* Actual tubing lengths are 19 mm less than nominal size shown. These dimensions make distance between centers of valves and fittings multiples of 100 mm spaces.



Optional T-Series gauge and fitting





Piston Stroke	Dimensions (mm)														Model
															Number
(mm)	А	В	с	D	E	F	н	J	L	м	N	S	т	(kg)	
25,4	344	558	35	_	31	133	527	29	228	7	120	_	_	6,4	P-2282
19,8	240	266	151	177	45	-	635	162	114	237	314	7	9	10,0	11-100
19,8	240	266	151	177	45	-	635	162	114	237	314	7	9	10,0	11-400

